

At 275 degrees fahrenheit (135 celsius) , the cure time for RED Glo-Mold will be 20 minutes

At 300 degrees fahrenheit (148 celsius), the cure time for RED Glo-Mold will be 17 minutes

At 325 degrees fahrenheit (162 celsius), the cure time for RED Glo-Mold will be 15 minutes

At 340 degrees fahrenheit (171 celsius), the cure time for RED Glo-Mold will be 14 minutes

At 345 degrees fahrenheit (174 celsius), the cure time for YELLOW Glo-Mold will be 13 minutes

At 350 degrees fahrenheit (177 celsius), the cure time for YELLOW Glo-Mold will be 12 minutes

At 365 degrees fahrenheit (185 celsius), the cure time for YELLOW Glo-Mold will be 11 minutes

At 380 degrees fahrenheit (193 celsius), the cure time for YELLOW Glo-Mold will be 8 minutes

At 385 degrees fahrenheit (196 celsius), the cure time for ORANGE Glo-Mold will be 5 minutes

At 410 degrees fahrenheit (210 celsius), the cure time for ORANGE Glo-Mold will be 3 minutes

At 425 degrees fahrenheit (218 celsius), the cure time for ORANGE Glo-Mold will be 2 minutes

At 450 degrees fahrenheit (232 celsius), the cure time for ORANGE Glo-Mold will be 1 minute

GREEN: High hot tear strength - Follow the cure times for Yellow Glo-Mold

BLUE: Low mooney - Follow the cure times for Yellow Glo-Mold

LAVENDER: non-curing (for use as a clean-out in extruders)- No cure time

WHITE - Follow the cure times for Yellow Glo-Mold